



PT INDORAMA POLYCHEM INDONESIA

(A Subsidiary of Indorama Ventures Public Company Limited)

**H.O.:** Graha Irama Building, 7<sup>th</sup> floor, Unit A.  
Jl. H. R. Rasuna Said, Blok X-1, Kav. 1-2.  
Kuningan Timur, Jakarta 12950 Indonesia  
Phone: (62) 21 526 11 55 Fax: (62) 21 526 1577

**Factory:** Desa Kembang Kuning, Kecamatan Jatiluhur, Purwakarta 41152 (Jawa Barat), Indonesia.  
Tlp : (62) 264 207727 Fax : (62) 264 211260

### Typical Specifications

Product : Polyester Chips - Semi Dull **4643** (SG - Salvage Grade) Issue Date : 03.Oct.2024  
Rev. Date : 8.Feb.2023 Rev.no : 01

| Specification                        | Unit   | Value         | Test Method |
|--------------------------------------|--------|---------------|-------------|
| <b>A. Properties :</b>               |        |               |             |
| I.V (Ph : DCB = 60 : 40)             | dl/g   | 0.635 ± 0.012 | IR-001      |
| COOH                                 | meq/kg | 20 - 50       | IR-010      |
| b-Color                              | -      | < 3.0         | IR-004      |
| DEG                                  | %      | 1.30 ± 0.15   | IR-008      |
| Ash                                  | %      | 0.28 ± 0.045  | IR-009      |
| Chips / gm                           | nos/gm | 32 ± 6        | IR-007      |
| L-Color                              | -      | 75 Min.       | IR-004      |
| <b>B. Standard Packing Details :</b> |        |               |             |
| Weight per Bag                       | Kgs    | 1000          | -           |
| Quantity per Container - 20 T        | Ton    | ± 20.0        | -           |

### REMARKS :

|             | Prepared by,            | Approved by,      |
|-------------|-------------------------|-------------------|
| Name        | Wirdalina               | Ridwan Firmansyah |
| Designation | Deputy Quality Incharge | Quality Incharge  |
| Date        | 3. Oct. 2024            | 3. Oct. 2024      |
| Sign        |                         |                   |

### Description

The Polyester Chips is suitable for textile yarn & staple fibre manufacturing.  
The stated product is manufactured as per ISO-9001:2015 Quality Management System, ISO-14001:2015 Environmental Management System and ISO 45001:2018 Health and Safety requirements.



### Warranty

Indorama Polychem Indonesia warrants that its products will comply with the specifications. No other warranty, either expressed or implied regarding the suitability of the product for any particular purpose is made. The buyers are expected to make their own determination about the safety, health, environmental protection and suitability of use for their intended purpose. No warranty is made of the merchantability or fitness of any product and nothing here in waives any of the seller's condition of sale.