



PT ECOBUKIT RECYCLE INDONESIA

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Subsidiary of PT Bukitmega Masabadi

Jl. Raya Cikarang – Cibusah No. 83
Sukaesmi, Cikarang Selatan, Bekasi
Jawa Barat, 17857
INDONESIA

PRODUCT DATA SHEET **PROCYLENE® HDE765**



Product Code	:	HDE765
Product Grade	:	r – HDPE Black ex injection molded cap
Product Format	:	Granule/Pellet
Description	:	HDE765 Black is a post-consumer recycled high-density polyethylene (HDPE) originated from bottle caps, with a melt flow index between 3 to 5 (measured at 190°C, 2.16 kg).
Application	:	Suitable for applications like compounding and injection molding, including housewares, toys, crates, and pallets.
Processing Temperature	:	From 180 to 220 °C
Packaging	:	Supplied in 25 kgs plastic woven bag.

Specification	Unit	Value	Method
Melt Index (190 °C/2.16 kg)	g/10 min	3.0 – 5.0	ASTM D 1238
Density	kg/m ³	950 ± 0.5%	ASTM D 1505
Bulk Density	kg/m ³	510 – 520	TM-BC-003
Moisture Content	%	< 0.1%	TM-BC-002
Color	-	Blue	Visual
# Granule per gram	-	80 – 90	TM-BC-001

Storage	:	The container is tightly closed and stored in a cool, dry and dust free area and protected from direct sunlight and/or heat.
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Disclaimer: Procylenes is a registered trademark of PT Ecobukit Recycle Indonesia. The information provided herein is based on our knowledge as of the specified date. Our technical recommendations apply exclusively to the indicated product and do not constitute a guarantee of specific quality. We advise customers to conduct their own tests to verify suitability and performance. This technical data sheet supersedes and replaces any prior versions.

Prepared by Product Stewardship

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