



# PT HALIM SAMUDRA INTERUTAMA

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## TECHNICAL DATASHEET NO. 005 S – QA/PET/VIII – 31/22

**COMMODITY** : HAIPET  
**GRADE** : #65  
**COLOR** : NATURAL  
**APPEARANCE** : PELLET FORM  
**DATE** : AUGUST 31, 2022

### PHYSICAL PROPERTIES

TEST ITEM	UNIT	TEST METHOD	TES VALUE
			#65
MELT INDEX (E TYPE 190°C , 2.16 Kg)	g / 10min	ASTM D 1238	1 - 5
SPECIFIC GRAVITY	--	ASTM D 792	1.90
CaCO <sub>3</sub> CONTENT	%	MAKER'S STD	86
MOISTURE CONTENT	%	MAKER'S STD	MAX. 0.2
DISPERSION TEST	--	MAKER'S STD	PASS
CaCO <sub>3</sub> PARTICLE SIZE	MESH	MAKER'S STD	800
CARRIER RESIN	--	--	HDPE + PP
APPLICATION	--	--	PP INJECTION

- ALL DATA ARE DETERMINED ON INJECTION AND ANNEALED AT 23°C AND 50% RELATIVE HUMIDITY UNLESS OTHERWISE

**QUALITY CONTROL DEPARTMENT**