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Product Data Sheet

June 2024

Description		PP SK H1
	Type of Plastic	Polypropylene
	Pellet Colour	Black

Performance Characteristics		Min	Max	Average
	Melt Flow Rate (g/10 min)			
	(230 °C / 2.16 kg)	1.35	4.20	2.78
	acc. to ASTM D 1238			
	Melting Temperature (°C)	155.00	170.00	162.50
	acc. to ASTM D 3418			
	Density (g/cm3)	0.99	1.02	1.01
	acc. to ASTM D 792	0.99	1.02	1.01

Mechanical Characteristics		Min	Max	Average	
	Tensile Yield Strength (MPa)				
	acc. to ASTM D 638 tested	ted 23.84	27.32	25.58	
	at 50mm/min		23.06	20.41	
	Tensile Yield Elongation (%)				
	acc. to ASTM D 638				
	Notched Izod Impact				
	Strength (J/m)				
	acc to. ASTM D 256	86.80	82.79	84.80	
	tested with 3.2 mm				
	notched speciment at 23°C				
	Hardness (R-Scale)	57.00	59.00 4.00	58.00 2.90	
	acc to. ASTM D 785	57.00			
	Ash Content (%)	1.80			
	acc to. ASTM D 2584	1.00	4.00	2.90	
	free, with a temperature not exce				
Health & Safety Information	The product described here in may require in handing and use because toxicity, flammability or other consideration. The Material Safety Data Sheet (MSDS) containers the available product health and safety information for this material. Before using any material, a customer is advise to consult the MSDS for the product under consideration for use.				
For Additional Information	To request additional product information or to arrange for sales assistance, please see below for contact details.				
Important Notice	All statements, technical informa document are based upon tests				

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