



**InkomaS**

# PT. INKOMAS LESTARI

Office / Factory : Jl. Jababeka X Blok G No. 34 – 35  
Kawasan Industri Jababeka,  
Cikarang, Bekasi 17530, Indonesia  
Telp. : +62-21-8934026  
Fax. : +62-21-8934096  
Website : [www.inkomas.com](http://www.inkomas.com)

## **InkomaS® IL 804 NG** **Pipe Complex Stabilizer**

**HS No. 3812.39.00**

### **DESCRIPTION**

**InkomaS® IL 804 NG** is a PVC heat stabilizer based on lead, containing good internal and external lubricant, specifically developed for medium and high speed rigid pipe extrusion. The product is available in the form of granule

The dosage of **InkomaS® IL 804 NG** is 2.5 to 3.5 phr, depending on the dry blending formulation, machine and working condition.

The addition of any extra lubricants is not necessary except in extreme cases since this product has good lubricants system.

### **CHEMICAL AND PHYSICAL DATA**

- ❑ Appearance : Creamy White Granule
- ❑ Lead Content : 20.0 ± 1.0 %
- ❑ Bulk Density : 0.75 ± 0.05 g/ml.
- ❑ Moisture : 0.5 % max.

### **PACKING**

- ❑ 25 kgs. net in PE / PP woven bag.

### **STORAGE**

- ❑ Keep in dry cool storage is recommended.
- ❑ Once opened packing should be firmly closed.

### **CAUTION**

- ❑ All necessary safety precautions in handling Lead Compound must be strictly adhered to.