

PT. LANGGENG JAYA PLASTINDO

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CERTIFICATE OF ANALYSIS

1. Scope

This purchases specification concerns coloured PP pellet made of various household plastic product for use in injection processes

2. Technical specs

Source		Various household plastic product		
Product / ID Name		PP Blue / P08		
Chemical Name		Polypropylene		
CAS Number		9003-7-0		
Production Batch Number		PC08SA0223		
Date of production		February 23rd, 2023		
Filtration		Mesh 60		
Form		Granule		
Colour		Blue		
Application		Injection process		
Customer Need		✓ Samples		PO Reference
Property	Nominal Value	Unit	Result	Test Method
Melt Flow Index*	n/a	g/10min	18,84	ASTM D1238 (2.16 kg)
Pellet Diameter	3 ~ 5,0	mm	3,78	Manual measuring
Thickness pellet size	1,5 ~ 5,0	mm	3,42	Manual measuring
Water Content	max 1	%	0,20	30 min at 115°C
Bulk Density	450~600	kg/m ³	528	ASTM D1895 Methode B
Density	n/a	g/cm ³	0,914	ASTM D792
Impurities				
Metal	≤ 10	ppm	0.00	Sorting per 100 grm
Other Collored Pellets	≤ 20	ppm	0.00	Sorting per 100 grm
Other Impurities	≤100	ppm	0.00	Sorting per 100 grm
Colormetri				Color measurement to DIN 6174
L*	n/a	Scale	38,33	X-rite
a*	n/a	Scale	-8,98	X-rite
b*	n/a	Scale	-11,61	X-rite

Note : All proper are measured under laboratory conditions by the analytical method shown. Different methods or conditions of analysis may give different values.

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Laboratory - LJPDept. Quality Control